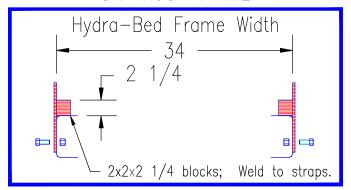
GENERAL INSTRUCTIONS AND CAUTIONS

Note: When welding, attach welder ground only to Hydra—Bed, not to truck frame. Use low—hydrogen rod or wire electrode. NEVER weld to the frame of the truck. Correct installation of the Level—Lok system assures Front to Rear and Side to Side leveling as well as Left to Right centering of the Hydra—Bed. Never obstruct factory overload spring mounting locations.

When drilling truck frame, do not damage any part of the braking, fuel or electrical systems.

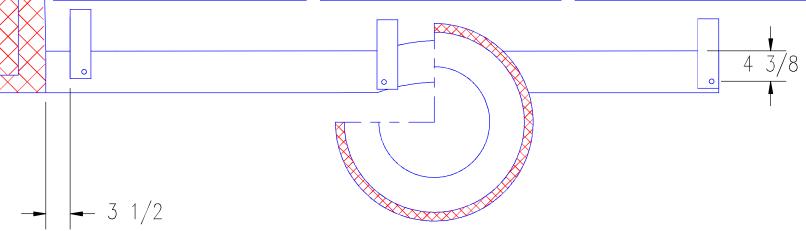
VIEW OF REAR LEVEL—LOKS ON TRUCK FRAME



Place front FLL-1 approx $3 \ 1/2$ " from cab. Drill 5/8" hole in frame of truck and bolt 12" strap in place. Place $2 \times 2 \times 2 - 1/2$ " tubular block on truck frame, against inside of strap.

Locate center FLL-1 on full width portion of frame. Drill 5/8" hole and bolt 10" strap in place. This strap does not require a block.

Locate rear FLL-1 over existing hole with rear edge of strap flush with rear edge of truck frame. Drill hole out to 5/8" if required. Bolt strap in place. Locate block as on front strap.



Pre 1978 Ford 56", 60" & 84" Cab to Axle Singel/Dual Wheel

FLL-1₁₉₈₀ - 1997 Ford 60" & 84" Cab to Axle

Dual Wheel

Kit contains 8 straps. Use 3 straps per side when mounting an HB 2X0 and 4 straps per side when mounting an HB 3X0 or longer Hydra Bed.